Need a gear? We make it.

# The only one GEAR

High Precision Gears, Large Lot Support & Small Module Gears

# NISSEI CORPORATION

#### Articulated robot axis 6

Spur Gear Hypoid Gear **Bevel Gear** 

#### Articulated robot axis 5

Spur Gear Hypoid Gear

Articulated robot axis 4 Spur Gear Hypoid Gear

Articulated robot axis 3

Small-diameter. small-module gears under development.

Input Gear **Double Gear** 

> Articulated robot axis 2 Input Gear Double Gear

#### Articulated robot axis 1 Input Gear **Double Gear** Hypoid Gear

# A unique gear for field which requiring small shape and high performance.

In advanced industries such as the industrial robot sector, there is an increasing demand for smaller and high precision gears.

We perform gear tooth grinding and heat treatment of gears to improve their precision, and we also handle large lots with our integrated production system from ordering right through to delivery.

With our reliable skills and ability to respond to our customer's needs, we provide unique gears to our happy customers.

# The only one GEAR C

## You can find our gears used by numerous well-known robot manufacturers!

Robots work in various scenes and in various shapes. Gear products as their component parts need to be solve problems such as thin shape, lightweight, complex shapes, noiseless, small shapes, small modules, etc. NISSEI CORPORATION can support customers from design stage with abundant facilities and technical capabilities.









Hypoid Gear

Bevel Gear

Double Gear

Input Gear

01

50 20 15B

# Integrated production system meets large lot production.

We have 150 or more gear cutting machines in total. serve for bespoke spur and bevel gears manufacturing. We also comply with JIS Class 0 precision. Our integrated production system, which includes heat treatment, starts from the design phase, and is capable of producing 500,000 pcs/month, making it one of the largest among OEM gear manufacturers. With our integrated production capabilities, we are capable of taking on modern challenges and meeting demands including small diameters, small modules, and challenging for complex shapes.



New heat treatment plant with centralized control.

**VouTube** 

NISSEI CORPORATION-owned machining equipment is used for processes from turning onward, realizing integrated production.





New heat treatment machining technology adopted (supports high-precision gear manufacture). 24-hour operation is possible

#### Video library for introducing gear production such as machining, inspection and more.





ent of Gear tooth surface

Scan here for Videos on our Web site " Wisdom of Gears".



#### Need thinner and Need lower noise I want gears that are more compact your problems. and lower vibration lighter shape Gear-related demands include thin walls. I want to make the robot lighter Collaborative robots are noisy and move faster. when too close by. light weight, complex shapes, and quietness, as well as small-diameter and **NISSEI CORPORATION leverages its** extensive range of equipment and technical strengths to support issues faced by our customers from the design 1. Advanced technology and special equipment Versatile design and machining to accommodate broad rage of applications I wonder whether could make the If only the vibrations could gears lighter and thinner than this? be reduced a little further. 2. In-house facilities integrated production

#### We've got thin-walled gears covered. ..... Large lot size and quality control

Problem

Various settings taking heat treatment strain calculations into account must be specified at the design stage for gears used for delicate movements such as those in the medical and semiconductor fields. NISSEI CORPORATION carries out heat treatment processes in-house (carburizing and quenching, controlled nitrocarburizing, etc.) and monitors strain to provide thin-walled gears via optimized processes.

#### We can provide quieter and lower vibration gears.

We aim for low-vibration, low-noise gears by simulating optimum tooth contact and engagement curves at the design stage.

We leverage our machining technology to ensure smooth gear movement by suppressing gear tooth profile errors and tooth surface roughness. This also improves the durability of the gears themselves.

#### Our unique HRH gear is proposed.

Problem

To equip compact equipment with high reduction ratio compact gears, our unique HRH (High Ratio Hypoid) gear is the perfect solution.

Suitable mass production supplier

for high ratio gear is ...

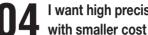
and realize high reduction ratio

Small-diameter gears are indispensable

to design small robots, but ...

A high gear reduction ratio of 1:360 can be obtained, realizing compact designs.

#### Problem





#### Solutions for a diverse range of mass-production systems

NISSEI CORPORATION can also provide low-cost, high-precision gears through CBN gear grinding (proprietary technology) as well as grindstone gear grinding. We support a wide variety of mass-produced products with our extensive range of equipment (gear cutting/ gear grinding equipment), enabling to tailor the proposal of solutions with excellent cost balance in a flexible way.

We solve

small-module gears.

**3.** Dedicated support system to tackle issues

One-stop support by engineers

from a specialist gear manufacturer

level on.

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# I want high precision gears

Our customer's demands are getting stricter by the year.

### **05** I want to place orders for large lot size for large lot size



lot size with stable quality?

#### We have production capacity on the largest scale in Japan.

Maybe you receive large orders for the robots or machine tools you've developed, but your existing gear suppliers are unable to provide enough parts in time... Leave it to us, with equipment and production capacity on the largest scale in Japan.

### **Custom Gear Product List**

Scan here for details on all NISSEI CORPORATION gears.



#### Bevel Gears



Spiral Bevel Gear

Gear size : Module 0.5 to 6 External diameter : Up to about \$300 mm Overall length : Up to about 300 mm Gear precision : JIS B1704 Grade 0 or higher

#### Product adoption examples

Robot, Electric grinder, Machine tool, String trimmer. Four-wheel buggy, etc.

#### Cylindrical gears



Zerol Bevel Gear

Gear size : Module 0.5 to 6 External diameter : Up to about #300 mm Overall length : Up to about 300 mm Gear precision : JIS B1704 Grade 0 or higher

Product adoption examples Robot, Bevel gear cutting machine, Air tool, etc.



Gear size : Module 0.5 to 6 External diameter : Up to about #300 mm Overall length : Up to about 300 mm Gear precision : JIS B1704 Grade 0 or higher

Internal Gear

Gear size : Module 0.5 to 3

Product adoption examples

External diameter : Up to about \$\phi300 mm

Gear precision : JIS B1704 Grade 0 or higher

Overall length : Up to about 200 mm

Air driver, Reducer, Power tools, etc.

Product adoption examples Robot, Reducer. ATC for machine tools(Automatic tool changer). Four-wheel differential, etc.



**HRH Gear** 

Gear size : Module 0.5 to 4 External diameter : Up to about #250 mm Overall length : Up to about 300 mm Gear precision : JIS B1704 Grade 1 or higher

Product adoption examples Robot, Door engine, Electric power steering (EPS). Index table, etc.



#### Spur Gear

Gear size : Module 0.5 to 6 External diameter : Up to about \$\phi300 mm Overall length : Up to about 600 mm Gear precision : JIS B1702 Grade 0 or higher

#### Product adoption examples

Robot, Power tools, Battery driver, Electric thread fastening runner, etc.



#### Helical Gear

Gear size : Module 0.5 to 6 External diameter : Up to about \$\phi300 mm\$ Overall length : Up to about 600 mm Gear precision : JIS B1702 Grade 0 or higher

#### Product adoption examples

Reducer, Power tools, Four-wheel transmission, Pipe cutter, etc.



Gears not listed on this page may also be available. Contact us for details.



# Specialists provide solid support available.

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You can count on us for all your special gear and large lot requirements.

We meet the needs of these diversified times, such as demands for thin walls/lighter weight, high reduction ratio, high precision, support systems, unitization/assembly use and so on, with "total gear technology" and teamwork.

With "support with a human face" as our motto, inquiries are centrally controlled by our sales department, providing our customers with a one-stop gear solution consisting of manufacturing. guality assurance, shipping, and more.

#### Online meetings for customers in remote locations

Whenever necessary, NISSEI CORPORATION holds meetings with an online meeting system using Microsoft Teams.

Contacting with us? Scan here!



## Need a gear? We make it.



Mold design

Scan here for details on units and assemblies.

# Flexible support for products sold as units in an assembled state

We can provide the units or assemblies you need by leveraging the technical knowledge of gears, die casting, and motor production we have cultivated over many years.

In particular, our proprietary HRH technology is capable of realizing high efficiency and saving space.

And with our CBN gear grinding technology, we provide low-cost gears while maintaining high precision.

NISSEI CORPORATION handles design and integrated production in-house, allowing us to respond flexibly to customers who have desire to procure "unitized or assembly" components.

gear grinding technology.

Leave all your mold design, mold manufacturing, and die casting to us. Through integrated production, we provide custom products promptly.



Simulation



Mold manufacture



Image example

For example, using our proprietary HRH

gears, we are able to deliver solutions that not only save on reducer space, but also realize high precision and cost reductions when used in combination with our CBN

Die casting



# HIGH STIFFNESS REDUCERS DGS / DGH / DGF type

## We can also provide High Stiffness Reducers + connected gear set.

In multiple ways, High accuracy drive.

The High Stiffness Reducer has functionality which can meet the needs for increased productivity as well provides efficiency from every angle. For Fast and Powerful industrial robots or FA products. Large hollow shaft enables great freedom in product design and composition.

We will provide greater performance than ever in various applications with High Stiffness Reducer.

Gear connection image

Scan here for details on High Stiffness Reducers.





For precision gears, look no further than NISSEI CORPORATION. Specialists provide solid support available.



# https://www.nissei-gtr.global/en/gear/

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